



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SHIP June 6

D4289-041
Job Sheet 178618



Part No: D4289-041

Job Qty: 1 ea

Part Name: Label Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/8/18	0.00	0.00	Start Up Waterjet		<i>SC 18/06/05</i>
100	Waterjet	1 pcs		6/8/18	0.00	0.05	Waterjet1		<i>SC 18/06/05</i>
110	QC	1 pcs		6/8/18	0.00	0.00	QC2 Waterjet-4		<i>SC 18/06/05</i>
120	QC	1 pcs		6/8/18	0.00	0.00	QC8		<i>38</i>
130	HandFinish	1 pcs		6/8/18	0.01	0.03	HandFinish1		<i>SA 18-06-07</i>
140	Powdercoat	1 pcs		6/8/18	0.00	0.10	Powdercoat1		<i>BR 18-6-7</i>
150	QC	1 pcs		6/8/18	0.00	0.00	QC3		<i>SL 18-6-7</i>
160	HandFinish	1 pcs		6/8/18	0.00	0.03	HandFinish4		<i>SL 18-6-7</i>
170	QC	1 pcs		6/8/18	0.00	0.00	QC5		<i>PO 18-06-07</i>
180	Packaging	1 pcs		6/8/18	0.00	0.00	Packaging3-2		<i>JUN 07 2018</i>
190	QC21-SA	1 Ea		6/8/18	0.00	0.00	QC21		<i>DAS JUN 07 2018</i>

Part Op 100 - 1-Cut as per Dwg D2581 Dwg Rev: *A* Prog Rev: *A* 2-Deburr if necessary
Descriptions: 140 - START TIME: *10:05* OVEN TEMPERATURE: *300°* FINISH TIME: *10:35* *11/38839*
160 - INSTALL DART LOGO AS PER DWG

5009813 Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.020	6061-T6 Sheet .020	.1886 sf (.1886 ea)	90-Start up Operation	
D2728-3	Dart Logo Label Large	1 (1 ea)	160-HandFinish	<i>N/A</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.020	0	106	0
160-HandFinish	D2728-3	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date :	Step #:	QTY Effective :	MRB (QS1042) Approval
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Description Work Order Deviation

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DART AEROSPACE Part: D4289-041 Job No: 178618 Serial No/Batch: S078048 Revision: A Inspector: Exp Date: 06/05/2018 Instructions:	I By _____ Supervisor _____ Coordinator _____ Date: 06/05/18
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Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Force ☐	Wrong dimensions ☐
Design ☐	Operator ☐	Bending ☐	or tolerance ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Con ☐	rect ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Missing ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection incomplete/unclear ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Out of Sequence ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Off-set ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Mislabeled ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Fit/Function ☐
Past Expiry Date ☐	Manufacturing Process ☐	Drill Holes ☐	Misaligned/off center ☐
Misidentified ☐	Past Due ☐	OTHER : _____	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date : _____	Step #: _____	QTY Effective : _____			MRB (QS1042) Approval	
Description Work Order Deviation		Disposition			Completed By	
					Lead hand / Supervisor Approval Verification	
					QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____						